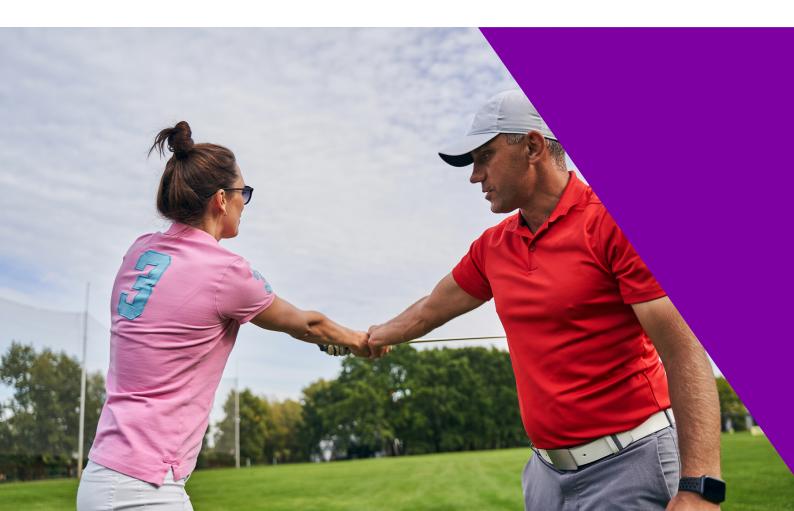


# **Basic 7 QC Tools**

### Mastering Quality Control Unleashing the Power of the Basic 7 QC Tools



## Introduction



Embark on a learning journey to master the fundamentals of quality control with our course, "Mastering the Basics: Basic 7 QC Tools Unleashed." Designed for individuals eager to upskill, this short and engaging course will empower you with the knowledge and practical skills needed to implement quality control effectively. Dive into the world of quality assurance and discover the power of the Basic 7 QC Tools through real-life examples and interactive learning experiences.

## **Course Objectives**

Understand the foundational principles of quality control.



Gain proficiency in using the Basic 7 QCTools for process improvement.

Apply quality control techniques to realworld scenarios.

Enhance problem-solving skills through practical exercises.

Develop the confidence to contribute to quality initiatives in various industries.

Explore the importance of continuous improvement in quality management.

🗑 KLCC ACADEMY

# Benefits

- Acquire practical skills applicable to diverse industries.
- Boost your problem-solving and decision-making abilities.
- Gain confidence in contributing to quality enhancement initiatives.
- Receive a certificate upon course completion.

## **Course Modules**

### **Introduction to Quality Control**

- 1. Understanding the significance of quality control.
- 2. Exploring the impact of quality on products and services.
- 3. Introduction to the Basic 7 QC Tools.

#### Pareto Analysis

- 1. Creating and utilizing check sheets.
- 2. Analyzing data using Pareto charts.
- 3. Real-life examples of Check Sheets and Pareto Analysis..

### **Cause and Effect Diagrams**

- 1. Building cause and effect diagrams.
  - 2. Identifying and addressing root causes.
  - 3. Case studies on the effectiveness of Cause and Effect Diagrams.

#### Histograms

- 1. Constructing histograms for data analysis.
- 2.Utilizing scatter diagrams for correlation assessment.
  - 3. Real-world applications of Histograms and Scatter Diagrams.

### **Control Charts**

5

6

Creating and interpreting control charts.
Monitoring process stability and variations.
Interactive exercises on Control Charts.

### Scatter Diagrams

- 1. Developing scatter plots for relationship analysis.
- 2. Implementing stratification for deeper insights.
- 3. Case studies demonstrating the impact of Scatter Plots and Stratification.



## Who Should Join This Course

- Ideal for those already working in quality control, providing an opportunity to refine and expand their skill set with practical applications of the Basic 7 QC Tools.
- Suitable for managers and decision-makers in various industries who want to make informed choices based on quality data, enhancing their ability to lead process improvement initiatives.
  - Tailored for beginners seeking a solid introduction to quality control, offering a comprehensive understanding of the Basic 7 QC Tools and their applications.
  - Beneficial for individuals working in cross-functional teams, as it fosters collaboration by equipping team members with a common language and approach to quality improvement.



### Module 1: Introduction to Quality Control

### Lesson 1: Understanding the Significance of Quality Control

#### **Objective**:

To comprehend the fundamental principles of quality control and recognize its significance across various industries.

#### Content :

In this lesson, we'll start by exploring the core concepts of quality control. We'll discuss why quality control is essential for businesses to ensure product or service consistency. You'll gain insights into the impact of quality on customer satisfaction, cost-effectiveness, and overall organizational success. Real-life examples will be shared to illustrate the consequences of inadequate quality control, emphasizing the importance of implementing effective measures.



### Module 1: Introduction to Quality Control

### Lesson 2 : Overview of the Basic 7 QC Tools

#### Objective :

To familiarize yourself with the Basic 7 QC Tools, laying the foundation for their practical application in quality control.

### Content :

This lesson will provide an in-depth overview of the Basic 7 QC Tools. We'll delve into each tool—Pareto Analysis, Cause and Effect Diagrams, Control Charts, Histograms, Scatter Diagrams, and Check Sheets. You'll understand the unique purpose of each tool and how they complement one another in addressing different aspects of quality control. Interactive examples and comparisons will be used to enhance your understanding of when and how to apply each tool effectively.



### Module 1: Introduction to Quality Control

### Lesson 3 : Historical Context and Evolution of Quality Control

#### Objective :

To trace the historical development of quality control, understanding its evolution and the principles that have stood the test of time.

#### Content :

In this lesson, we'll take a journey through the history of quality control. From its origins to the contemporary approaches, you'll gain insights into the evolution of quality control practices. We'll discuss key milestones, influential figures, and the continuous improvement mindset that has shaped the field. Understanding the historical context will provide you with a solid foundation for appreciating the significance and relevance of quality control in today's dynamic business environment.



### Module 2 : Pareto Analysis

Lesson 1: Exploring the Pareto Principle in Quality Control

**Objective**:

To grasp the Pareto Principle and its application in prioritizing and addressing issues in quality control.

Content :

In this lesson, we'll introduce the Pareto Principle, also known as the 80/20 rule, and its relevance in quality control. You'll learn how to identify the vital few factors that contribute to the majority of issues, enabling a focused approach to problem-solving. Real-life examples will be examined to demonstrate the power of Pareto Analysis in efficiently allocating resources and efforts for maximum impact.



10

### Module 2 : Pareto Analysis

### Lesson 2 : Using Pareto Charts for Prioritization

Objective :

To master the creation and interpretation of Pareto charts for visualizing and prioritizing quality issues.

### Content :

This lesson will guide you through the practical aspects of constructing Pareto charts. You'll learn how to collect and organize data, create the chart, and interpret the results. We'll explore various scenarios where Pareto charts prove invaluable, allowing you to prioritize issues and allocate resources strategically. Hands-on exercises will enhance your skills in applying Pareto Analysis to realworld quality challenges.



### Module 2 : Pareto Analysis

### Lesson 3 : Real-life Examples and Case Studies

Objective :

To apply Pareto Analysis in practical situations through real-life examples and case studies, reinforcing the learning experience.

### Content :

In this final lesson of Module 2, we'll delve into real-life examples and case studies. You'll have the opportunity to analyze and solve quality issues using Pareto Analysis, mirroring the challenges faced in different industries. The interactive nature of this lesson will provide you with hands-on experience, allowing you to strengthen your problem-solving skills and gain confidence in applying the Pareto Principle effectively.



### Module 3 : Cause and Effect Diagrams

Lesson 1: Constructing Cause and Effect Diagrams for Root Cause Analysis

#### **Objective**:

To understand the construction of Cause and Effect Diagrams and utilize them for identifying root causes in quality control.

#### Content :

In this lesson, we'll explore the structure and purpose of Cause and Effect Diagrams, commonly known as Ishikawa or Fishbone Diagrams. You'll learn how to create these diagrams to visually represent the potential causes of a problem. Practical examples will guide you through the process of conducting root cause analysis using this powerful tool. By the end of this lesson, you'll be equipped with the skills to investigate and address the underlying issues affecting quality.



### Module 3 : Cause and Effect Diagrams

### Lesson 2: Identifying and Addressing Sources of Variation

#### **Objective**:

To recognize sources of variation in processes and use Cause and Effect Diagrams to address and minimize them.

#### Content :

This lesson will delve deeper into the application of Cause and Effect Diagrams. You'll gain insights into identifying and categorizing various sources of variation that impact the quality of processes. We'll explore how these diagrams facilitate team collaboration in understanding and addressing the root causes. Through interactive exercises, you'll refine your ability to apply Cause and Effect Diagrams to improve process stability and minimize variability.



### Module 3 : Cause and Effect Diagrams

### Lesson 3 : Interactive Exercises to Master the Technique

#### **Objective** :

To reinforce learning, this lesson focuses on interactive exercises that challenge you to apply Cause and Effect Diagrams in simulated scenarios.

#### Content :

In this hands-on lesson, you'll engage in interactive exercises designed to simulate real-world quality challenges. These exercises will test your ability to construct Cause and Effect Diagrams and identify potential root causes. By actively participating in these activities, you'll enhance your problem-solving skills and gain confidence in using this tool for effective root cause analysis.



### Module 4 : Histograms

### Lesson 1: Understanding the Distribution of Data using Histograms

**Objective**:

To comprehend the role of histograms in visually representing the distribution of data and identifying patterns.

Content :

In this lesson, we'll explore the basics of histograms and their significance in data analysis. You'll learn how histograms provide a visual representation of the distribution of data, allowing you to identify patterns, trends, and central tendencies. Practical examples will be used to illustrate how histograms help in understanding the nature of data, aiding in decision-making and quality improvement.



### Module 4 : Histograms

Lesson 2 : Using Histograms to Assess Process Performance

**Objective**:

To apply histograms as a tool for assessing and improving process performance in quality control.

Content:

This lesson focuses on the practical application of histograms in quality control. You'll learn how to create and analyze histograms to assess the performance of processes. We'll discuss key metrics, such as process capability and variation, and demonstrate how histograms provide valuable insights for making informed decisions. Through interactive exercises, you'll refine your skills in using histograms to enhance process efficiency and quality.



### Module 4 : Histograms

Lesson 3 : Hands-On Practice with Data Visualization

**Objective**:

To reinforce learning, this lesson emphasizes hands-on practice, allowing you to create and interpret histograms using real-world data.

Content :

In this hands-on session, you'll engage in practical exercises to create and interpret histograms using real-world data sets. These exercises will challenge you to apply your knowledge in different scenarios, fostering a deeper understanding of how histograms can be utilized in quality control. By actively participating in hands-on activities, you'll enhance your ability to use histograms as a powerful tool for data visualization and analysis.



### Module 5 : Control Charts

### Lesson 1: Introduction to Statistical Process Control

### **Objective**:

To grasp the fundamentals of Statistical Process Control (SPC) and understand its significance in quality management.

### Content :

In this lesson, we'll delve into the concept of Statistical Process Control (SPC) and its role in quality management. You'll learn how SPC helps monitor and control processes to ensure consistency and meet quality standards. We'll discuss key terms such as variation, control limits, and the importance of understanding process stability. Real-world examples will be used to illustrate the impact of SPC on enhancing product or service quality.



### Module 5 : Control Charts

### Lesson 2 : Creating and Interpreting Control Charts

#### **Objective**:

To master the creation and interpretation of control charts as a tool for monitoring and improving processes.

#### Content :

This lesson focuses on the practical aspects of creating and interpreting control charts. You'll learn how to collect and analyze data, set control limits, and use control charts to monitor process performance over time. Through step-by-step guidance and examples, you'll gain hands-on experience in applying control charts to identify trends, shifts, and outliers in processes. The goal is to empower you with the skills needed to proactively manage and enhance process quality.



### Module 5 : Control Charts

### Lesson 3 : Application of Control Charts in Different Industries

#### **Objective**:

To explore how control charts are applied across various industries and understand their adaptability to different processes.

#### Content :

In this lesson, we'll examine case studies and examples showcasing the versatility of control charts. You'll gain insights into how different industries, from manufacturing to healthcare, utilize control charts to maintain quality standards. The interactive discussion will provide you with a broader perspective on the applicability of control charts, enabling you to implement them effectively in diverse professional settings.



### Module 6 : Scatter Diagrams

### Lesson 1: Analyzing Relationships Between Variables

### Objective :

To understand the purpose of scatter diagrams in analyzing relationships between variables in quality control.

### Content :

In this lesson, we'll explore the fundamentals of scatter diagrams and their role in identifying relationships between two variables. You'll learn how scatter diagrams visually represent data points and patterns, helping you discern correlations. Real-world examples will illustrate how this tool is used to analyze and interpret data, providing valuable insights into the factors influencing process outcomes.



### Module 6 : Scatter Diagrams

### Lesson 2 : Identifying Correlations and Patterns

Objective :

To master the skill of identifying correlations and patterns through the analysis of scatter diagrams.

Content :

This lesson delves deeper into the analysis of scatter diagrams. You'll learn techniques for identifying correlations, trends, and patterns within data sets. We'll discuss the significance of correlation coefficients and how they contribute to understanding the strength and direction of relationships. Through interactive exercises, you'll hone your ability to extract meaningful insights from scatter diagrams in the context of quality improvement.



### Module 6 : Scatter Diagrams

Lesson 3 : Applying Scatter Diagrams in Quality Improvement

**Objective**:

To apply scatter diagrams as a practical tool for quality improvement initiatives in various industries.

Content :

In this final lesson of Module 6, we'll explore real-world applications of scatter diagrams in quality improvement. You'll examine case studies where scatter diagrams have been instrumental in identifying factors impacting quality and influencing decision-making. Through discussions and practical examples, you'll gain the confidence to apply scatter diagrams effectively to enhance the quality of processes and outcomes.



### **BASIC PRINCIPLES FOR COURSE IMPLEMENTATION**

### Active Engagement

• Encourage active participation in lessons through interactive exercises, discussions, and hands-on activities.

### Progressive Learning Path

• Structure the course content in a logical and progressive manner, ensuring a step-by-step understanding of quality control principles and the Basic 7 QC Tools.

### Practical Application

• Emphasize the practical application of concepts through case studies, real-life examples, and hands-on projects.

### Collaborative Learning

• Foster collaboration among learners through group activities, discussions, and peer-to-peer interaction.

### Feedback and Reflection

• Incorporate regular feedback mechanisms to assess learner progress and address any questions or concerns.

### PRACTICAL TIPS FOR IMPLEMENTING THE COURSE

### **Clear Communication**

 Provide clear and concise instructions for each lesson, ensuring that learners understand the objectives, expectations, and the relevance of the content to real-world applications.

### **Utilize Multimedia Resources**

 Enhance the learning experience by incorporating multimedia elements such as videos, interactive simulations, and visuals to illustrate complex concepts and engage different learning styles.

### **Accessible Learning Materials**

• Ensure that all learning materials, including readings, case studies, and resources, are easily accessible. This accessibility fosters a smooth learning process and accommodates diverse learning preferences.

### **Regular Check-ins and Q&A Sessions**

 Schedule regular check-in sessions or Q&A forums to address any queries, concerns, or clarifications that learners may have. This promotes an open communication channel and enhances the overall learning experience.

### **Encourage Continuous Practice**

 Designate time for hands-on practice with the Basic 7 QC Tools, incorporating practical exercises and projects throughout the course. This allows learners to reinforce their understanding and build confidence in applying these tools in real-world scenarios.

### **READING MATERIAL AND CASE STUDIES**

#### **Comprehensive Articles**

Provide participants with well-curated articles covering key concepts in quality control, the history of quality management, and in-depth explanations of each Basic 7 QC Tool.

### **Research Papers and Whitepapers**

Include relevant research papers and whitepapers that delve into advanced topics, industry-specific applications, and emerging trends in quality control.

### **Case Study 1: Diverse Industry Cases**

• Present case studies from various industries, such as manufacturing, healthcare, and service sectors, showcasing the practical application of the Basic 7 QC Tools in different contexts.

### Case Study 2: Real-life Problem Solving

• Feature case studies that highlight real-life quality challenges, allowing participants to analyze, strategize, and propose solutions using the tools learned in the course.

### **Case Study 3: Interactive Case Discussions**

• Encourage interactive case discussions to promote collaborative problemsolving, enabling participants to share insights, debate strategies, and collectively enhance their understanding of quality control principles.



## Who We Are



KLCC ACADEMY an Accredited Education Centre in Malaysia - provides an enriched learning environment that has helped countless students get ahead. Founded in 2013, the Academy is in heart of Kuala Lumpur near the iconic KLCC - Petronas Twin Towers (distance of 500m) and reflects the diverse backgrounds and cultures of the area.

We believe that education is a fundamental right, and everyone should have access to quality higher education. With this view in mind, we strive to create opportunities for those who have genuine aspiration and honest intention, who seek high-quality education, great academic experience, unparalleled student services, globally recognizable qualifications, and career prospects post qualification after studying in their chosen destination countries.

## Contact Information



#### Address :

D-3-8, 3rd Floor, Block D, Megan Avenue 1, 189 Jalan Tun Razak 50400 Kuala Lumpur Malaysia

Phone Number : +603 2181 6380

WhatsApp : +6011 2061 1832

Email : training@klcc-skills.edu.my

