

Mastering Total Productive Maintenance (TPM)

Nurturing Operational Excellence through Proactive Maintenance



Introduction



This program is designed to empower individuals with the skills and knowledge necessary to optimize machinery, reduce downtime, and enhance overall equipment effectiveness. Whether you're a novice or seasoned professional, this course offers a hands-on approach to TPM, ensuring you not only understand the theory but can apply it to real-world scenarios.

Course Objectives

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- 2 Acquire practical skills to implement TPM strategies in various industries.
- **3** Develop a deep understanding of equipment reliability and maintenance optimization.
 - Analyze and address common challenges through TPM methodologies.
 - Apply TPM concepts to enhance overall productivity and reduce operational costs.
 - Gain confidence in developing and implementing TPM plans tailored to specific organizational

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- Practical application of TPM concepts for immediate workplace impact.
- Increased equipment reliability and reduced downtime.
- Enhanced problem-solving skills in maintenance-related scenarios.
- Improved overall equipment effectiveness.
- Greater efficiency and cost savings.

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Course Modules

Introduction to TPM

- 1. Understanding the Basics
- 2. Historical Context and Evolution
- 3. Importance in Modern Industries

Pillars of TPM

- 1. Autonomous Maintenance
- 2. Planned Maintenance
- 3. Quality Maintenance
- 4. Focused Improvement
- 5. Early Equipment Management

TPM Implementation

1. Step-by-Step Guide

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- 2. Creating a TPM Culture
- **3. Overcoming Implementation Challenges**

Equipment Reliability

- 1. Root Cause Analysis
 - 2. Failure Mode and Effect Analysis (FMEA)
 - 3. Predictive Maintenance Techniques

Performance Measurement

- 1. Overall Equipment Effectiveness (OEE)
- 2. Key Performance Indicators (KPIs)
- 3. Continuous Improvement Metrics

Case Studies and Real-Life Examples

- 1. Application of TPM in Various Industries
 - 2. Success Stories
 - 3. Lessons Learned



Who Should Join This Course

- Ideal for individuals working in maintenance roles seeking to enhance their skills and contribute to improved equipment reliability.
- Well-suited for engineers aiming to deepen their understanding of TPM principles and apply them to optimize machinery and processes.
- Perfect for supervisors looking to lead their teams in implementing TPM strategies for increased efficiency and reduced downtime.
 - Beneficial for individuals involved in ensuring equipment reliability and interested in practical approaches to enhance overall productivity.



Module 1: Introduction to TPM

Lesson 1: Understanding the Basics

Objective :

To introduce participants to the fundamental concepts of Total Productive Maintenance (TPM) and establish a solid foundation for the course.

Content :

In this lesson, we'll delve into the core principles of TPM, exploring its origins, key definitions, and the overarching goals. Participants will gain insights into the significance of TPM in the context of modern industries, understanding how it contributes to improved equipment reliability and operational efficiency. Real-world examples will be used to illustrate the impact of TPM on overall business performance.



Module 1: Introduction to TPM

Lesson 2 : Historical Context and Evolution

Objective :

To provide a historical perspective on TPM, tracing its evolution and development over time.

Content :

This lesson will take a journey through the history of TPM, exploring its roots and evolution. We'll highlight key milestones, influential figures, and the contextual factors that led to the emergence of TPM as a crucial methodology for maintenance and productivity improvement. Understanding the historical context will enable participants to appreciate the evolution of TPM and its relevance in the contemporary industrial landscape.



Module 1: Introduction to TPM

Lesson 3: Importance in Modern Industries

Objective :

To emphasize the relevance and importance of TPM in today's industrial landscape.

Content :

This lesson will focus on the contemporary significance of TPM in various industries. We'll discuss how TPM addresses current challenges and contributes to achieving operational excellence. Real-life case studies will be explored to showcase the impact of TPM on reducing downtime, enhancing equipment reliability, and optimizing overall performance. Participants will gain a clear understanding of why TPM is a critical aspect of modern industrial practices.



Lesson 1: Autonomous Maintenance

Objective :

To introduce the concept of Autonomous Maintenance as a key pillar of TPM and its role in empowering frontline operators.

Content :

In this lesson, participants will explore the principles of Autonomous Maintenance, understanding how it involves operators in routine equipment care. We'll delve into the steps of implementing Autonomous Maintenance, emphasizing its impact on preventing equipment breakdowns and fostering a sense of ownership among operators. Practical examples and interactive discussions will highlight the effectiveness of this pillar.



Lesson 2 : Planned Maintenance

Objective :

To elucidate the significance of Planned Maintenance within the TPM framework and its role in proactive equipment care.

Content :

This lesson will focus on Planned Maintenance as a strategic approach to scheduled equipment upkeep. Participants will learn how to develop effective maintenance plans, schedule inspections, and optimize preventive maintenance activities. Case studies will illustrate the positive outcomes of Planned Maintenance, such as increased equipment lifespan and reduced unplanned downtime.



Lesson 3 : Quality Maintenance

Objective:

To explore the intersection of TPM and quality management, emphasizing how Quality Maintenance contributes to overall equipment effectiveness.

Content :

In this lesson, participants will discover how TPM integrates with quality management through the pillar of Quality Maintenance. We'll delve into the principles of maintaining equipment to ensure product quality, examining techniques to minimize defects and enhance the reliability of machinery. Real-life examples will showcase the role of Quality Maintenance in achieving high standards of product quality and customer satisfaction.



Lesson 3 : Focused Improvement

Objective:

To introduce the concept of Focused Improvement within TPM, emphasizing continuous improvement at all levels of the organization.

Content :

This lesson will cover the Focused Improvement pillar, focusing on the identification and elimination of losses in production processes. Participants will learn how to conduct improvement activities, such as Kaizen events, to enhance overall efficiency. Practical examples and interactive discussions will illustrate how Focused Improvement contributes to a culture of continuous improvement within the organization.



Lesson 3 : Early Equipment Management

Objective :

To explore the role of Early Equipment Management in TPM, emphasizing the importance of considering maintenance needs during the equipment design phase.

Content :

This lesson will introduce participants to Early Equipment Management as a proactive approach to address maintenance requirements during the design and installation of equipment. We'll discuss the benefits of considering maintenance early in the equipment lifecycle, exploring how it leads to improved reliability and reduced life cycle costs. Case studies will highlight successful implementations of Early Equipment Management.



Module 3 : TPM Implementation

Lesson 1: Step-by-Step Guide

Objective :

To provide a comprehensive step-by-step guide for implementing TPM in an organizational context.

Content :

In this lesson, participants will receive a detailed roadmap for TPM implementation. We'll break down the process into manageable steps, addressing key considerations at each stage. Practical tips and insights will be shared to facilitate a smooth and effective implementation. By the end of this lesson, participants will have a clear understanding of how to initiate and progress through the TPM implementation journey.



Module 3 : TPM Implementation

Lesson 2 : Creating a TPM Culture

Objective :

To emphasize the importance of cultivating a TPM culture within an organization and its impact on long-term success.

Content :

This lesson will explore the cultural aspects of TPM implementation. Participants will learn strategies to foster a culture of continuous improvement, proactive maintenance, and shared responsibility. Practical examples from organizations that have successfully embraced a TPM culture will be discussed, providing insights into the transformative effects on employee engagement and organizational performance.



Module 3 : TPM Implementation

Lesson 3 : Overcoming Implementation Challenges

Objective :

To identify common challenges in TPM implementation and provide practical solutions to overcome them.

Content :

In this lesson, we'll address potential roadblocks and challenges that organizations may face during TPM implementation. Participants will gain insights into common pitfalls and obstacles, along with effective strategies to overcome them. Real-life case studies will be analyzed to illustrate how organizations have navigated challenges and achieved successful TPM implementation.



Module 4 : Equipment Reliability

Lesson 1: Root Cause Analysis

Objective :

To equip participants with the skills to perform effective Root Cause Analysis (RCA) in the context of TPM.

Content :

In this lesson, participants will delve into the principles and techniques of Root Cause Analysis. We'll explore how RCA is used to identify the underlying causes of equipment failures, enabling participants to make informed decisions in addressing issues at their source. Practical examples and case studies will guide participants through the process of conducting a thorough RCA.



Module 4 : Equipment Reliability

Lesson 2 : Failure Mode and Effect Analysis (FMEA)

Objective :

To introduce participants to Failure Mode and Effect Analysis (FMEA) and its role in enhancing equipment reliability.

Content :

This lesson will focus on FMEA as a proactive method to identify and prioritize potential failure modes in equipment. Participants will learn how to systematically assess the impact of failures and develop preventive strategies. Real-world examples will illustrate how FMEA contributes to a more robust maintenance strategy, minimizing the risk of unplanned downtime.



Module 4 : Equipment Reliability

Lesson 3 : Predictive Maintenance Techniques

Objective :

To explore various Predictive Maintenance Techniques and their application in maintaining equipment reliability.

Content :

In this lesson, participants will discover the power of predictive maintenance in TPM. We'll explore techniques such as vibration analysis, thermography, and condition monitoring to predict equipment failures before they occur. Practical demonstrations and case studies will showcase how predictive maintenance can significantly improve equipment reliability, reduce maintenance costs, and extend the lifespan of machinery.



Module 5 : Performance Measurement

Lesson 1: Overall Equipment Effectiveness (OEE)

Objective:

To introduce participants to Overall Equipment Effectiveness (OEE) and its significance in assessing equipment performance.

Content :

In this lesson, participants will delve into the concept of OEE as a key performance metric in TPM. We'll explore how OEE quantifies the efficiency of equipment by considering factors such as availability, performance, and quality. Participants will learn how to calculate and interpret OEE scores, enabling them to make informed decisions to optimize equipment performance.



Module 5 : Performance Measurement

Lesson 2 : Key Performance Indicators (KPIs)

Objective:

To familiarize participants with essential Key Performance Indicators (KPIs) in the context of TPM.

Content :

This lesson will cover the key performance indicators that play a vital role in measuring the success of TPM initiatives. Participants will learn how to identify, track, and interpret relevant KPIs to monitor the impact of TPM on overall equipment effectiveness. Practical examples and case studies will illustrate how effective KPIs contribute to continuous improvement in maintenance and productivity.



Module 5 : Performance Measurement

Lesson 3 : Continuous Improvement Metrics

Objective :

To explore metrics associated with continuous improvement in TPM, emphasizing ongoing enhancement of maintenance processes.

Content :

In this lesson, participants will explore metrics that drive continuous improvement within the TPM framework. We'll discuss how to measure the effectiveness of improvement activities, ensuring that the organization is constantly evolving and optimizing maintenance processes. Real-life examples will showcase the transformative impact of incorporating continuous improvement metrics into TPM practices.



Module 6 : Case Studies and Real-Life Examples

Lesson 1 : Application of TPM in Various Industries

Objective:

To showcase the versatility of TPM by exploring its successful application in different industries.

Content :

In this lesson, participants will explore how TPM principles are adapted and applied across various industries. We'll examine case studies highlighting successful TPM implementations in manufacturing, healthcare, and service sectors. Through these examples, participants will gain insights into the diverse ways TPM can be tailored to address industry-specific challenges and drive positive outcomes.



Module 6 : Case Studies and Real-Life Examples

Lesson 2 : Success Stories

Objective:

To inspire participants by sharing success stories of organizations that have achieved significant improvements through TPM.

Content:

This lesson will feature inspiring success stories of organizations that have embraced TPM and achieved remarkable results. Participants will learn about the challenges these organizations faced, the TPM strategies implemented, and the tangible benefits they reaped. These success stories will serve as motivation, illustrating the transformative potential of TPM in enhancing equipment reliability and overall operational efficiency.



Module 6 : Case Studies and Real-Life Examples

Lesson 3 : Lessons Learned

Objective:

To extract valuable lessons and insights from both successful and challenging TPM implementations.

Content :

In this final lesson, participants will reflect on the lessons learned from various TPM implementations. We'll explore both successful practices and challenges faced by organizations, extracting valuable insights that can inform future TPM initiatives. Interactive discussions will encourage participants to apply these lessons in their own contexts, fostering a continuous learning mindset.



BASIC PRINCIPLES FOR COURSE IMPLEMENTATION

Active Engagement

• Encourage active participation and engagement from participants throughout the course. Foster a collaborative learning environment where questions, discussions, and realworld examples are welcomed.

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Practical Application

• Emphasize the practical application of TPM concepts. Provide hands-on exercises, case studies, and interactive sessions to reinforce theoretical knowledge and enhance participants' ability to apply TPM principles in real-world scenarios.

Continuous Improvement

 Instill a mindset of continuous improvement. Highlight the importance of ongoing assessment, feedback, and adaptation of TPM strategies to meet the evolving needs of the organization. Encourage participants to actively seek opportunities for improvement.

Cultural Integration

 Stress the significance of creating a TPM culture within the organization. Connect the course content to the development of a workplace culture that values proactive maintenance, continuous learning, and shared responsibility for equipment reliability.

Measurable Outcomes

• Define clear and measurable learning outcomes. Establish key performance indicators to track participants' progress and evaluate the impact of TPM implementation within the organization. Ensure that participants can measure the success of their efforts in enhancing overall equipment effectiveness.

PRACTICAL TIPS FOR IMPLEMENTING THE COURSE

Real-World Examples

 Incorporate real-world examples and case studies to illustrate the practical application of TPM concepts. Relatable scenarios enhance understanding and demonstrate the impact of TPM in diverse industries.

Interactive Discussions

 Foster interactive discussions and Q&A sessions. Encourage participants to share their experiences, challenges, and insights. Interactive engagement promotes a collaborative learning environment and enriches the overall learning experience.

Hands-On Exercises

 Integrate hands-on exercises and practical activities into the course. These exercises allow participants to apply TPM principles in simulated situations, reinforcing their skills and building confidence in implementing TPM strategies in their workplaces.

Peer Collaboration

 Facilitate peer collaboration and group activities. Encourage participants to work together on projects, share perspectives, and learn from one another. Collaborative learning enhances problem-solving skills and provides diverse perspectives on TPM implementation.

Feedback Mechanism

 Establish a feedback mechanism for continuous improvement. Encourage participants to provide feedback on the course content, delivery, and overall learning experience. Regular feedback loops allow for adjustments to better meet the participants' needs and improve the effectiveness of the course.

READING MATERIAL AND CASE STUDIES

Comprehensive Guidebook

Provide participants with a comprehensive guidebook that covers essential TPM principles, methodologies, and practical tips. The guidebook should serve as a goto resource for participants, offering in-depth explanations and references for further exploration.

Supplementary Articles and Blogs

Curate relevant articles and blogs that complement the course content. These supplementary materials can offer diverse perspectives, recent industry trends, and additional insights, providing participants with a well-rounded understanding of TPM.

Case Study 1: Industry-Specific Cases

 Include case studies that resonate with participants from various industries. Tailor case studies to showcase successful TPM implementations in sectors relevant to the participants' backgrounds, helping them draw parallels between the course content and their own professional environments.

Case Study 2: Challenges and Solutions

 Present case studies that highlight both challenges faced and successful solutions implemented during TPM journeys. This provides a realistic view of the potential hurdles in TPM implementation and equips participants with problem-solving approaches based on real-world experiences.

Case Study 3: Interactive Discussion Sessions

 Incorporate interactive discussion sessions around case studies. Encourage participants to analyze, discuss, and share their perspectives on the presented cases. This promotes active engagement and allows participants to apply their learning to practical scenarios, enhancing the transfer of knowledge.



Who We Are



KLCC ACADEMY an Accredited Education Centre in Malaysia - provides an enriched learning environment that has helped countless students get ahead. Founded in 2013, the Academy is in heart of Kuala Lumpur near the iconic KLCC - Petronas Twin Towers (distance of 500m) and reflects the diverse backgrounds and cultures of the area.

We believe that education is a fundamental right, and everyone should have access to quality higher education. With this view in mind, we strive to create opportunities for those who have genuine aspiration and honest intention, who seek high-quality education, great academic experience, unparalleled student services, globally recognizable qualifications, and career prospects post qualification after studying in their chosen destination countries.

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